



AKSA Power Generation has been producing industrial generator sets with an innovative compact design and excellence in quality for over 30 years. AKSA has been providing reliable power through three main production plants and over 15 branch offices worldwide.



Genset Rating

Engine	Alternator	Voltage	PF	Standby Power	Standby Current	Prime Power	Prime Current
4045 HF280	UCI224F (Wnd-311)	480/277V	0.8	65kW	98A	60kW	90A
	UCI224F (Wnd-311)	240/120V,	1	60kW	250A	55kW	229A
	UCI224F (Wnd-311)	208/120V	0.8	65kW	226A	60kW	208A
	UCI224F (Wnd-17)	600/347V	0.8	65kW	78A	60kW	72A

*EPA – Certified for Emergency Stationary Applications

Stand-by Power (Maximum): Power available at variable load in the event of main power network failure. No over load is permitted. Prime Power: Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours of operation. The above ratings represent the engine performance capabilities to conditions specified in accordance with ISO 8528/5 & ISO3046.

Derating may be required for conditions outside of the test conditions.

Codes & Standards

The Generator set is designed and manufactured in a facility certified to **ISO9001** standards.

The Generator set is designed and manufactured in a facility certified to ISO14001:2015 standards.

AKSA Power Generation provides single source responsibility for the generator set & accessories.

The generator set, with its components, are **prototype tested** and **production tested** according to the UL test program.

The generator set meets **NFPA70**, **99**, **110**, **37** Level 1 when equipped with the necessary accessories and installed per NFPA standards.















Engine Data		Electric System	
Manufacturer	John Deere	System Voltage	12V
Model	4045HF280	Min Voltage at ECU during crank	6V
Displacement & Cylinders	4.5 L / 4 Cylinders	Battery Qty, Rating	1 x 60Ah
Engine Type	In-line, 4 Cycle		
Engine Speed	1800rpm	Cooling System	
Engine Prime Power w/Fan	67 kW	Radiator Cooling System Type	Closed Circuit
Engine Standby Power w/Fan	74 kW	Radiator Ambient Temp	> 50 °C
Aspiration	Turbocharged & Air to Air Aftercooled	Coolant Capacity, Engine Only	9 quart
Compression Ratio	19.0:1	Max Top Tank Temp	221 °F
Bore / Stroke	106 mm / 127 mm	Thermostat, Start – Fully Open	180–202 °F
Governor type	Mechanical		
Engine crankcase vent system	Open	Exhaust System	
Fan Power	2.2 kW	Exhaust Temperature	1139 °F
Designed / Calibrated to Meet	EPA Tier 3	Max Allowable Exhaust Restriction	7.5 kPa
Fuel System		Exhaust Gas Flow	14.4 m ³ /min
Combustion System	Direct Injection		
Governor Type	Mechanical	Lubrication System	
Total Fuel Flow	212 lb/hr	Oil Pressure at Rated Speed	50 psi
		Max Crankcase Pressure	0.5 kPa
Fuel Consumption		Air Intake System	
110% Load	5.11 gal/h	Engine Air Flow	5.4 m ³ /min
100% Load	4.67 gal/h	Max Intake Air Restriction	
75% Load	3.6 gal/h	(Clean Element)	3 kPa
50% Load	2.55 gal/h	Air Filter Type	Dry Paper Element

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 $^{{}^*}Manufacturer\ reserves\ the\ right\ to\ make\ changes\ in\ model,\ technical\ specifications,\ color,\ equipment\ and\ accessories\ without\ prior\ notice.$





Alternator Data		Controller Data		
Manufacturer	Stamford	Manufacturer	DSE	
Standards	BS EN 60034	Model	7320	
Control System	PMG	Туре	Auto Mains Failure Control	
A.V.R.	MX341			
Voltage Regulation	\pm 1 %	Controller Feature	s & Benefits	
Insulation System	Class H	Microprocessor controlle	ed	
Protection	IP23	License free PC Software		
Rated Power Factor	0.8	IP65 rating offers increas	IP65 rating offers increased resistance to water ingress Modules can be integrated to building management systems	
Stator Winding	Double Layer Concentric	Modules can be integrate		
Winding Pitch	Two Thirds	Real time clock provides	accurate event log	
Winding Leads	12	Four line back-lit LCD te	xt display	
Telephone Interference	THF < 2 %	Five key menu navigation	n	
Waveform Distortion	No Load < 1.5 %	Front panel editing with	PIN protection	
Maximum Over speed	2250 rev/min	Support up to three remo	ote display modules	
		Configurable timers and	alarms	
Battery Charger & Elec	trical System Data	Multiple date and timer s	scheduler	
Manufacturer	ComAp	Integral PLC editor		
Model	InteliCharger	'Protections disabled' fea	uture	
Input Voltage	85V ~ 264V AC	kW & kVAr protection		

Jacket Water Heater Data

Output Voltage / Current

Manufacturer Hotstart
Input Voltage 120V
Power 1000W

13.6V Float / 4.0A pk

Power monitoring (kWh, kVAr, kVAh, kVArh)

Reverse power (kW & kVAr) protection

Load switching (load shedding and dummy load outputs)

Unbalanced load protection

 $Independent\ Earth\ Fault\ trip$

Fully configurable via DSE Configuration Suite PC Software

SCADA monitoring via DSE Configuration Suite PC Software

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Enclosure Features

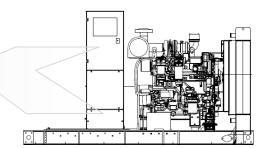
- ✓ Heavy Duty Steel / Aluminum Structure
- E-Stop on Enclosure
- Control Panel Eliminated from Engine Vibrations
- Standard Sound Attenuation Foam
- ✓ Plastic Covered Corrosion Resistant Locks & Hinges

Enclosure Features

- ✓ Internally Mounted Exhaust System with Rain Cap
 - Coolant Fill Cap
- ✓ Removable Base Frame Lifting Hooks
- ✓ Oil & Coolant Drain Ports
- ✓ Easy Access for Maintenance

Open Skid Gen-Set Dimensions

Length	92.1 in
Width w/o lift hooks	43.3 in
Height	53.5 in
Dry Weight	2400 lb



Enclosed Gen-Set Dimensions - Level 1

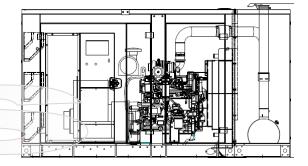
Length	116.5 in

43.3 in Width w/o lift hooks

Height 66.3 in

3600 lb Dry Weight

Sound Pressure @ 7 meters 71 dB(A)



Enclosed Gen-Set Dimensions – Level 2

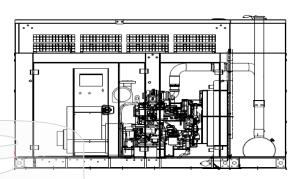
Length	116.5	in
Lengin	110.3	Ш

Width w/o lift hooks 43.3 in

82 in Height

Dry Weight 3900 lb

Sound Pressure @ 7 meters 67 dB(A)



Fuel Tank - UL142 Listed Base Design

Size	24hr (130gal)	48hr (260gal)	72hr (390gal)
Dimensions (L/W/H) (in)	130 / 43.3 / 12	130 / 43.3 / 20	130 / 43.3 / 28.5
Weight (lb)	1130	1420	1750

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Standard Features & Accessories **Optional Accessories** ✓ UL2200 Certification ☐ Main Line CB (3 / 4 Poles – 80% / 100% rated) Heavy Duty Steel Base Frame Upsize Alternator **PMG** \Box Voltage Regulation $\pm 0.5\%$ w/MX321 AVR **Engine Jacket Water Heater** ■ Anti-condensation Heater **Battery and Battery Rack** ☐ Sub Base Fuel Tank (UL142 / UL2085) **Battery Charger** ☐ Fuel Level Display & Alarm on Controller Anti Vibration Pads between Engine/Alternator & Base Frame ☐ Low / High Fuel Alarms Critical Grade Silencer Inside Enclosure ■ Fuel Water Separator Filter Residential Grade Silencer Set for Open Skid Sets Auto Fuel Fill Control System Exhaust outlet rain cap and radiator fill cap □ Oil Temperature Display on Controller Sound Absorb Foam Material for Enclosure ☐ Manual Speed Adjust Rheostat **Emergency Stop Button** ■ Manual Voltage Adjust Rheostat Oil Drain Valve Remote Annunciator Panel Coolant Drain Valve ☐ Remote Control & Monitoring Panel Jacket Water Heater Isolation Valves Advanced SMS Messaging Flex Fuel Lines Control Panel Heater Air Filter Restriction Gauge ■ Battery Disconnect Switch **Engine Manifold Cover** ■ Battery Heater **Turbocharger Cover** ☐ Battery Charger 10/20 Amp **Protection Covers for Rotating Parts** ☐ Shunt Trip / Aux Contacts **Exhaust Insulation Cover** Spring Anti-vibration Isolators **Enclosure DC Light**

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Aksa Power Generation

Automatic Transfer Panel (ATS)

☐ 5 Years / 2000 hours Limited Comprehensive Warranty

Aksa Power Generation USA 371 Exchange Street, West Monroe, LA 71292

Operations Manual

T: + 1 318 8558377 sales@aksausa.com

24 Months / 2000 hours Limited Standby Warranty



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